



Cavity Short Shot Study Instructions

1. Set up the current standard optimized process for the mold.
2. Remove hold pressures (or set to machines minimum value).
3. Adjust shot size or transfer position until the MOST filled cavity is approximately 80% or less full. Maintain a cushion.
4. Collect multiple short shots at the same process. 3-5 back to back shots are recommended.
5. Keep each shot separate (bag each shot separately).
6. Make sure each part has the cavity ID visibly marked.
7. Weigh each part still keeping each shot separate.
8. Input data into Molding Genius software.
9. Evaluate results! Contact Beaumont with question.

Contact Information

6100 West Ridge Road Erie, PA 16506
(814) 899-6390
info@beaumontinc.com